



# **Standard Operating and Quality Assurance Procedures**

## **X-Ray Generating Equipment**

Office of Environmental Health and Safety

Revised, 3-9-2022



## **Introduction**

The Cleveland State University Department of Environmental Health and Safety has developed the following standard operating procedures (SOP) as an aide in maintaining compliance with regulations governing the registration and use of x-ray generating equipment in the State of Ohio. Such regulations are established by the Ohio Department of Health's (ODH) Bureau of Radiological Health. **The University Will Not Intentionally Radiate a Human Being for Any Purpose.**

## **Scope**

This standard operating procedure addresses the purchase, receipt, use and removal of all x-ray generating equipment by the individuals on the CSU campus. The type of equipment addressed by this SOP includes but is not limited to the following: luminoscope (non-medical unit), particle accelerator, diffraction, fluorescence, spectrophotometer, analytical, electron microscope, gauging, baggage unit/cabinet, radiographic, fluoroscopic, CT, tomographic, electron beam processor, electron beam welder, electron beam coater, cabinet irradiator, and dental units such as intraoral, cephalometric, TMJ, panoramic and tomographic x-ray tubes.

## **Responsibility**

Compliance with rules and regulations pertaining to x-ray generating equipment as mandated by the ODH's Bureau of Radiological Health lies with each individual user of x-ray generating equipment. The University Radiation Safety Officer (RSO) will have ultimate responsibility and authority to assure that these regulations are being followed.

## **Purchase/Receipt**

Prior to purchasing any new piece of x-ray generating equipment, interested individuals shall contact the RSO in writing, providing all pertinent information regarding the type of equipment needed. This should include intended use, location, equipment description (see scope above) and proposed vendor. This correspondence shall be accompanied with a copy of the purchase requisition that contains instructions to coordinate installation with the Radiation Safety Officer and the RSO's phone number. The RSO shall process the paperwork required by the ODH Bureau of Radiological Health which adds the new unit(s) to the University's license. The RSO will inform users of established policies which address using new x-ray generating equipment and provide each with a copy of this SOP. Upon receipt, the user shall ensure copies of all packing slips, technical data and operating procedures are forwarded to the RSO.

## **Equipment Use**

### **Signage**

The areas in which x-ray generating equipment are located shall be posted with signage informing those entering that x-ray generating equipment is present. This signage bears the radiation symbol and has the words "Caution – X-Ray Radiation Authorized personnel only." A copy of the Notice to Employees from the ODH also shall be posted in/near the room.

### **Operation**

Each user shall provide the RSO with a written copy of instructions detailing step-by-step operation of the equipment as well as a copy of the manufacturer's operations manual, if available. Should any of the operating procedures be modified for any reason, the revised procedure should also be forwarded to the RSO.

### **Dosimetry**

The main goal of the CSU Radiation Safety Program and procedures for working with X-Ray Generating Equipment are to minimize exposure to radioactive materials, and to the radiation levels they may produce, to a level that is AS LOW AS REASONABLY ACHEIVABLE (ALARA). Various types of x-ray generating equipment require the use of personal dosimeters/film badges by the operator. Many are designed and equipped with a series of internal safety features that automatically deactivate the x-ray unit which eliminates the need for film badge monitoring. Whether or not a film badge is required for use will be determined by the RSO after reviewing the operator's manual and proposed experiment. If film badges are required, each individual who operates an x-ray generating device will be issued a film badge. The Department of Environmental Health and Safety replaces film badges on a quarterly basis and maintains a dosimetry report of all personnel issued a film badge. Each individual who is issued a radiation film badge shall be provided with an annual personal dosimetry report. Film badges cannot be removed from the operating area for any reason and should never be worn off campus.

The Radiation Safety Office also has a limited number of spare badges which may be issued in emergency situations (i.e. when individuals not normally issued a badge, such as maintenance personnel who must enter a radiation area to perform maintenance work). In accordance with provisions set forth in the *Ohio Administrative Code 3701:1-38*, the maximum permissible exposures for CSU personnel are:

### Maximum Permissible Dose (Annual)

Dose Type	REM	Sieverts
Total Effective Dose	5.0	0.05
Deep Dose + Equivalent Committed Dose to Organs (non-eye)	50	0.5
Dose Equivalent to Eye	15	0.15
Shallow Dose Equivalent to skin or extremities	50	0.5
Declared Pregnant Women Embryo/Fetus	0.5	0.005
General public	0.1	0.001

Should an exposure report indicate an individual has received an exposure in excess of 20 mRem, the RSO will notify the individual as soon as possible. The RSO will make every effort to identify the cause of the exposure and take corrective action to eliminate the source. All whole body exposures indicated in excess of 200 mRem for a reporting period will result in the RSO immediately halting further use of radioisotopes until the cause of the reported exposure is determined.

In the event exposures in excess of levels set forth in the *Ohio Administrative Code 3701:1-38-12 and 3701:1-38-13*, the RSO will notify the Ohio Department of Health in writing within thirty days after learning of the overexposure. Corrective action may include, but is not limited to revising specific standard operating procedures in an individual lab, having the x-ray generating equipment evaluated by a manufacturer's service representative, and the use of additional shielding.

Exposure reports are available for individual review their values by making an appointment with the RSO. Upon receipt of a signed release, an individual may request a transfer of their exposure history to another facility by filling the appropriate release form.

### Training

Prior to working with x-ray generating equipment all users shall be required to review information contained in this SOP, the operator's manual and any additional training material provided to them by the Department of Environmental Health and Safety. Verification that this training has been completed will be recorded on the Documentation of Radiation Training of Individuals form found as Appendix A. Individual faculty members are responsible for assuring that

graduate and undergraduate students using x-ray generating equipment are adequately trained and the documentation of this training is recorded.

### **Regulatory Guide 8.13 – Instruction Concerning Prenatal Radiation Exposure**

All females who will be working with x-ray generating equipment must be provided a copy of Regulatory Guide 8.13 – Instruction Concerning Prenatal Radiation Exposure (Nuclear Regulatory Commission) as part of their training.

Should any female working with x-ray generating equipment decide to declare their pregnancy, the “*Declaration of Pregnancy*” form shall be used for this purpose.

### **Repair of X-Ray Equipment**

Operators are required to monitor performance of x-ray generating equipment, and to notify the RSO of any erratic operating patterns and possible over-exposure. Should any x-ray generating unit require maintenance and/or repair, the RSO should be notified and copies of any documents pertaining to the repair shall be forwarded to the Department of Environmental Health and Safety.

### **Relocation/Disposal of X-Ray Generating Equipment**

If the intent exists to relocate a piece of x-ray generating equipment from its original location to another site, be it within the same building or to a different building, the RSO shall be notified in writing.

If an x-ray generating unit is slated for disposal, the RSO shall be notified in writing so that the University’s Certificate of Registration with the ODH Bureau of Radiological Health is properly amended. All copies of documentation pertinent to the disposal of each x-ray unit shall be forwarded to the RSO. This includes a letter of intent to dispose of the x-ray generating equipment which includes information that specifically identifies each unit (model, serial number, CSU tag number), as well as correspondence from the CSU Property Control Department confirming removal of the x-ray unit from the University’s inventory.

### **Equipment Inventory**

Periodically, the RSO will request an inventory of all x-ray generating equipment be taken. These records will be kept on file and will aid in ensuring that information contained on the University’s Certificate of Registration with the ODH is current and accurate. Leybold units are calibrated before use maintenance schedule is not recommended, DEXA is calibrated prior to use every time, maintenance is when needed per manufactures recommendations.

### **Quality Assurance**

Each registered piece of x-ray generating equipment will be evaluated at six month intervals by the Radiation Safety Officer to ensure. The evaluation consists conducting a radiation survey of each piece of x-ray generating equipment while activated and in use in accordance with established operating procedures set forth for each unit by trained personnel. Dissemination of information to workers is through verbal means and/or email to the employee.

### **Recordkeeping**

The Radiation Safety Officer shall maintain all records pertinent to the safe use and operation of x-ray generating equipment on campus.

### **X-Ray Radiation Emergencies**

All X-Ray Radiation Emergencies should be reported immediately to Campus Police by Dialing 9-1-1 or 8,9-1-1 from any campus phone. Cell phone users are also to DIAL 9-1-1 and tell the operator to connect you with CSU Police.

#### Contact

Robert Howerton RSO  
Office: 216-687-3715  
Cell: 216-276-4324

Valentin Boerner ARSO  
Office: 216-523-7557

Medical Emergencies: St. Vincent Charity Hospital Emergency Room 2351  
East 22<sup>nd</sup> Street Cleveland, Ohio 44115

This program will be reviewed and updated as necessary by the University's Radiation Safety Officer.

**Appendix A Documentation of  
Training Form**



Cleveland State University  
Environmental Health & Safety  
X-Ray Radiation Training

Employee \_\_\_\_\_ Date \_\_\_\_\_ Areas of

Concentration:

- Fundamentals of Radiation  Effects of X - Radiation
- Radiation Exposure  Biological Effects
- Dosimetry  Radiation Safety (ALARA)
- Monitoring  Shielding Cleveland State X- Ray Generating Equipment Safety

Procedures:

- Ordering  Receipt
- Operation & Use  Disposal
- Periodic Inventories  Lab Inspections

Maintenance  Emergency Procedures

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• I have been trained and understand the x-ray generating equipment safety policies and standard operating procedures at Cleveland State University.

• Employee Signature Date

• RSO/ Assistant RSO Date (Trainer)



**Appendix B**  
**X-Ray Generating Equipment**  
**Safety Training Program**



Appendix C: Equipment list

location	type	user	manufacturer	Model #	kV	uA	serial#	operable	calibrated
SH 25	sem	tara			20	120		yes	Annual
SI 140	xrd	tara	Liebold	554	35	100	119968	y	As needed
SI 140	xrd	tara	Liebold	554	35	100	118578	y	As needed
Si 140	xrd	tara	Liebold	554	35	100	119945	yes	bad timer As needed
pe 156	table	Landean	norland				8707	NO	Failed cal Cal on day of use
SI 140	tube	tara	Liebold	554-865			0022/1530	yes	
SI 140	tube	tara	Liebold	554-862			0197/1447	yes	
SR 288	Tube	rso	Enraf				SR288	no	bad tube
SI 140	tube	tara	Liebold jordan valley (now xenometrix)	554-863			0039-1524	No	bad tube not plugged in
FH 416	xrd	Tulu		ex-calibur	50	50watt	116576	no	As needed